



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200
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646.4003

Job Sheet 214607



Part No: 646.4003

Job Qty: 1 pcs

Part Name: AS350 Cable Cutter System Removable Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/28/20

Job Tracking No:

Due Date: 11/13/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C1 IPP REV:A 12.12.23 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.08 AS PER DWG REV.B
DD VERF:JLM IPP REV:C 16.01.07 DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	11/13/20		0.00	0.00	Packaging 1 - SCH-S	DAS 84 9-89	NOV 04 2020
120	QC 4	1 pcs	11/13/20		0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
							QC 4 - 72	DAS 72 9-89	NOV 04 2020
							QC 4 - 74		
							QC 4 - 75		
							QC 4 - 78		
							QC 4 - 84		
							QC 4 - 80		
							QC 4 - 85		
130					0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		



Container No: S310828



Part: 646.4003

Job No: 214607

Serial No/Batch: S310828

Revision: C1

Inspector:

Exp Date:

Instructions: FAA STC SR02180LA 14/08/07 TO STC SH09 -

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				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B	DAS	
				Packaging 3 - 23 - B4B	84	OCT 29 2020
				Packaging 3 - 24 - B4B	9-89	
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B	DAS	
				Packaging 3 - 27 - B4B	72	OCT 29 2020
				Packaging 3 - 28 - B4B	9-89	
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
				Packaging 3 - 37 - B4B	DAS	NOV 04 2020
135	DC - 1 - B4B	1 pcs	11/13/20	0.00 0.00	DC - 1 - B4B	21
					DC - 2 - B4B	9-89
140	QC 21 - FG	1 pcs	11/13/20	0.00 0.00	QC 21 - FG - 21	DAS
					QC 21 - FG - 70	21
					QC 21 - FG - 9	9-89
					QC 21 - FG - 77	
					QC 21 - FG - 28	

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP 646.4003

Location: _____

135 - (Document Control) Photocopy bluefile & type labels per PPP 646.4003

140 - (QC21- Final Inspection - Work Order Release)

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0129	VHB Tape	8 ft (8 ea)	110-Packaging 1 - Pick Kit	5206812
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5306325
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5306327
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5304849
600.1013	021200-3M Tape Primer 94 Primer 24216	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5250088
646.2910	Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5289404
646.3001	Lower Cable Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5297541
646.3110	Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5292662
646.3301	Upper Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5297541
646.3510	Strut	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5308720
646.3511	Strut	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5308724
646.3610	Filler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5263933
646.3711	Clip	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5245905
646.3712	Clip	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5219276
646.3716	Gauge Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5233490
646.3718	Custom Washer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5306443
646.3811	Radius Block	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5229075
646.3910	Shim	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5270673
646.3911	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5220038
646.3912	Shim	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5294534
646.3913	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5301495
646.9410	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5056998
647.0112	Strut Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5303073
647.7703	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5308603
650.9201	Eyelet Bracket Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5291985
AN3-11A	Bolt	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5301606
AN3-12A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5251216
AN3-13A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5192450
AN316C4R	Nut, Jam	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5249342
AN3-4A	Bolt	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5303869
AN3-5A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5256646
AN3-6A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5260981
AN44-5A	Eyebolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5298153
AN4C7A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5235182
AN665-34R	Clevis	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5235821
MS20426AD5-7	Rivet	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5133922
MS21042-08	Use Ms21042L08	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5287749
MS21042-3	Nut use MS21042L3 per QSI-017	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5299966
MS21042L3	Nut	55 Ea (53 ea)	110-Packaging 1 - Pick Kit	5304876
MS21042L4	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5309280
MS24693-C278	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5185089
MS24694-S51	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5298106
MS24694-S54	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5247925
MS24694-S55	Screw	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5306830
MS27039-08-13	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5285411
MS27039-1-12	Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5250560
MS27039-1-16	Screw	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5248085
MS27039-1-19	Screw	22 Ea (22 ea)	110-Packaging 1 - Pick Kit	5182772
MS27039-1-20	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5248089
MS27039-1-21	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5304834
NAS1149F0332P	Washer (AN960-10L)	120 Ea (120 ea)	110-Packaging 1 - Pick Kit	5304828
NAS1149F0432P	Washer (AN960-416L)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5304796
NAS1149FN832P	Washer (AN960-8)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	

240 - 10-27-21
240 - 10-27-21

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0129	8	154	0
	600.0990	1	2	0
	600.0991	1	2	0
	600.1012	1	24	0
	600.1013	5	59	0
	646.2910	1	20	0
	646.3001	1	6	0
	646.3110	1	11	0
	646.3301	1	4	0
	646.3510	1	15	0
	646.3511	1	19	0
	646.3610	1	18	0
	646.3711	1	7	0
	646.3712	1	16	0
	646.3716	1	20	0
	646.3718	2	23	0
	646.3811	1	11	0
	646.3910	4	13	0
	646.3911	1	21	0
	646.3912	4	12	0
	646.3913	1	13	0
	646.9410	1	14	0
	647.0112	2	88	0
	647.7703	2	13	0
	650.9201	2	19	0
	AN3-11A	10	180	0
	AN3-12A	2	42	0
	AN3-13A	1	17	0
	AN3-4A	6	94	0
	AN3-5A	2	77	0
	AN3-6A	2	16	0
	AN316C4R	2	18	0
	AN44-5A	2	31	0
	AN4C7A	2	86	0
	AN665-34R	2	26	0
	MS20426AD5-7	2	307	0
	MS21042-08	2	0	0
	MS21042-3	2	439	0
	MS21042L3	53	754	0
	MS21042L4	2	1,888	0
	MS24693-C278	5	13	0
	MS24694-S51	5	90	0
	MS24694-S54	2	102	0
	MS24694-S55	3	194	0
	MS27039-08-13	2	138	0
	MS27039-1-12	6	204	0
	MS27039-1-16	24	89	0
	MS27039-1-19	22	203	0
	MS27039-1-20	2	68	0
	MS27039-1-21	4	71	0
	NAS1149F0332P	120	1,485	0
	NAS1149F0432P	4	483	0
	NAS1149FN832P	4	606	0

Part Specifications

Specifications could not be found.

Plex 10/28/20 8:44 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					